



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.1701

Job Sheet 175238



Part No: 647.1701

Job Qty: 4 ea

Part Name: Skid Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/29/18

Job Tracking No:

Due Date: 4/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E IPP REV:A 12.10.04 NEW ISSUE DD VERF:JFS IPP REV:B 18.03.01 REVISE BOM AS PER DWG DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	4/12/18	4/12/18	0.00	0.00	Start Up Stores/Pkg-1		APR 05 2018
110	Packaging	4 pcs	4/12/18	4/12/18	0.00	0.00	Packaging1-1		APR 05 2018
120	Small Fab	4 pcs	4/12/18	4/12/18	0.00	1.64	Small Fab-1		DAS 38
130	QC	4 pcs	4/12/18	4/12/18	0.00	0.00	QC5		38
190	Small Fab	4 pcs	4/13/18	4/13/18	0.00	1.64	Small Fab-1		9-89
200	QC	4 pcs	4/13/18	4/13/18	0.00	0.00	QC5		38
210	Packaging	4 pcs	4/13/18	4/13/18	0.00	0.00	Packaging3-1		9-89
220	QC21-SA	4 Ea	4/13/18	4/13/18	0.00	0.00	QC21		APR 06 2018

Part Op 120 - 1- Assemble item 4,6,7 and 8 as per dwg. 2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg see note
Descriptions: 6. Use clecos. 3- Disassemble parts 4- Deburr 5- Touch up expose aluminum with alodine 6- Re-assemble as per dwg ***

***TOUCH UP RIVET WITH PRIMER *** PRIMER BATCH: ***

190 - ASSEMBLE AS PER DWG

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1712	Gusset	4 Ea (1 ea)	90-Start up Operation	5026928
647.1713	Spacer	4 Ea (1 ea)	90-Start up Operation	1154 226
CR3213-4-4	Rivet, Cherry	88 Ea (22 ea)	90-Start up Operation	599368
MS21042-3	Nut	4 Ea (1 ea)	90-Start up Operation	507548
MS27039-1-14	Screw	4 Ea (1 ea)	90-Start up Operation	1101326-4
NAS1149F0332P	Washer	8 Ea (2 ea)	90-Start up Operation	MB3709-272
647.1710	Plate	4 Ea (1 ea)	90-Start up Operation	506728
647.1711	Plate	4 Ea (1 ea)	90-Start up Operation	5027540

F 14348X1
5027540

F16724

2265



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Container No: S058544



Part: 647.1701

Job No: 175238

Serial No/Batch: S058544

Revision:

Inspector:

Date: 04/05/18

175238

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.1710	4	11	0
	647.1711	4	7	0
	647.1712	4	33	0
	647.1713	4	24	0
	CR3213-4-4	88	736	0
	MS21042-3	4	266	0
	MS27039-1-14	4	489	0
	NAS1149F0332P	8	3,371	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002265	S058535	647.1710	Plate	F161728	CCK044	4
002265	F145348	647.1711	Plate		CCK044	1
002265	S058534	647.1711	Plate	S027165	CCK044	3
002265	S026928	647.1712	Gusset	S026927	CCK031	4
002265	F154826	647.1713	Spacer		CCK107	4
002265	S058522	CR3213-4-4	Rivet, Cherry	s019368	ST319	88
002265	S058521	MS21042-3	Nut	s027548	ST304	4
002265	S058520	MS27039-1-14	Screw	f124326-4	ST280	4
002265	S058519	NAS1149F0332P	Washer	m133709-272	ST262	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/5/18 1:31 PM dart.quirion.sonia